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$$\vec{S} = S_x \hat{i} + S_y \hat{j} + S_z \hat{k}, \quad \hat{n} = \sin\beta \cos\alpha \hat{i} + \sin\beta \sin\alpha \hat{j} + \cos\beta \hat{k}$$

Then $\langle \pm | \vec{S} \cdot \hat{n} | \pm \rangle = n_x \langle \pm | S_x | \pm \rangle + n_y \langle \pm | S_y | \pm \rangle + n_z \langle \pm | S_z | \pm \rangle$

So, $\langle \pm | \vec{S} \cdot \hat{n} | \pm \rangle = \hat{n} \cdot \vec{\sigma}$

$$\sigma_x = \langle \pm | S_x | \pm \rangle = \frac{\hbar}{2} \begin{bmatrix} 0 & 1 \\ 1 & 0 \end{bmatrix}$$

$$\sigma_y = \frac{i\hbar}{2} \begin{bmatrix} 0 & -1 \\ 1 & 0 \end{bmatrix}$$

$$\sigma_z = \frac{\hbar}{2} \begin{bmatrix} 1 & 0 \\ 0 & -1 \end{bmatrix}$$

So

$$\langle \pm | \vec{S} \cdot \hat{n} | \pm \rangle = \frac{\hbar}{2} \begin{bmatrix} n_z & n_x - in_y \\ n_x + in_y & -n_z \end{bmatrix} = \frac{\hbar}{2} \begin{bmatrix} \cos\beta & \sin\beta e^{-i\alpha} \\ \sin\beta e^{i\alpha} & -\cos\beta \end{bmatrix}$$

$$-(n_z - \lambda)(n_z + \lambda) - (n_x - in_y)(n_x + in_y) = 0$$

$$-(n_z^2 - n_z^2 + \lambda^2) + (n_x^2 + n_y^2) = 0$$

$$-\lambda^2 - 2n_z\lambda + n_x^2 + n_y^2 + n_z^2 = 0$$

$$n_x^2 + n_y^2 = \sin^2\beta \cos^2\alpha + \sin^2\beta \sin^2\alpha = \sin^2\beta$$

$$\Rightarrow -\lambda^2 + 2n_z\lambda + (n_x^2 + n_y^2) = -\lambda^2 + 2\cos\beta\lambda + \cos\beta + \sin^2\beta$$

$$\lambda \Rightarrow \lambda = \pm 1 \quad \sin\beta = \pm \sqrt{\cos\beta - 1} \quad \cos\beta = \frac{\sqrt{4\sin^2\beta}}{2} = \cos\beta$$

$$\begin{bmatrix} \cos\beta - 1 & \sin\beta e^{-i\alpha} \\ \sin\beta e^{i\alpha} & -\cos\beta - 1 \end{bmatrix} \begin{bmatrix} a \\ b \end{bmatrix} = 0$$

$$a(\cos\beta - 1) + b \sin\beta e^{-i\alpha} = 0 \Rightarrow b = a \frac{1 - \cos\beta}{\sin\beta e^{-i\alpha}}$$

$$b = a e^{i\alpha} \left(\frac{1 - \cos\beta}{\sin\beta} \right)$$

$$\frac{1 - \cos \beta}{\sin \beta} = \frac{2 \sin^2 \frac{\beta}{2}}{2 \sin \frac{\beta}{2} \cos \frac{\beta}{2}} = \frac{\sin \frac{\beta}{2}}{\cos \frac{\beta}{2}}$$

$$a^2 \left(1^2 + \tan^2 \frac{\beta}{2} \right) = 1 \Rightarrow a^2 \left(\frac{\cos^2 \frac{\beta}{2} + \sin^2 \frac{\beta}{2}}{\cos^2 \frac{\beta}{2}} \right) = 1$$

$$\Rightarrow a = \cos \frac{\beta}{2}$$

$$\Rightarrow b = a e^{i\alpha} \left(\tan \frac{\beta}{2} \right) = \cos \frac{\beta}{2} e^{i\alpha} \tan \frac{\beta}{2} = e^{i\alpha} \sin \frac{\beta}{2}$$

$$\Rightarrow |\vec{s} \cdot \hat{n}\rangle = a |+\rangle + b |-\rangle = \cos \frac{\beta}{2} |+\rangle + e^{i\alpha} \sin \frac{\beta}{2} |-\rangle$$